

Powerful traction batteries for electric vehicles and machines

There is a revolution on the horizon in the mobility and mechanical engineering sectors. Lithium-ion technology promises high energy and power densities with maximised service life. This will promote electrification and the replacement of lead-acid batteries. Batteries from the ecovolta brand can be used to power commercial and industrial vehicles, construction and agricultural machinery, boats and mobile machines as well as appliances. System implementation is particularly straightforward thanks to our integration support.

Maximum energy density and scalability

The round cells used with lithium-ion NMC cell technology deliver a high level of energy density. This provides you with ideal capacities in small installation spaces. The battery packs can be operated both in series and in parallel and can thus be easily scaled.

Powerful charge and discharge

The battery packs are fast-charging. This ensures that the vehicles or machines equipped with them are quickly ready for use, even in shift operation. The high discharge power is ideal for full-time use in power-intensive on- and off-road applications.

Safe, long-lasting and cycle-resistant technology

ecovolta products are validated according to high safety standards. The battery packs require no regular maintenance. The cycle stability of the premium cells, the automotive-tested BMS and the robust design result in a long service life and optimum Total Cost of Ownership (TCO).

ecovolta has its own hardware and software development and system integration teams and cooperates with strong engineering partners. This simplifies the integration of the evoTractionBattery into prototypes and series products. We can also supply you with components such as cables or on-board charging equipment from a single source if required.

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Electrical data	
Battery configuration	28s15p
Number of cells	420 Pc.
Capacity per cell ^①	2,3 (net) / 3,1 (gross) Ah
Gross capacity ^②	46,5 Ah
Net capacity ^②	34,5 Ah
Gross energy	4817 Wh
Net energy	3574 Wh
Cell technology	Lithium-ion NMC (nickel manganese cobalt oxides)
Nominal voltage	103,6 V
Max. voltage	112 V
Min. voltage	78,4 V
Max. discharge power (10 s) ³	9946 W
Max. discharge power (1 s)®	14918 W
Discharge power (continuous)®	4973 W
Discharge voltage (recommended)	89,6 V
Charging method	CC / CV (constant current / constant voltage)
Charging end voltage	112 V
Charge shut-off (recommended)	0,015C: Current < 0,75 A
Precharge	Up to nominal voltage
Charging power (continuous)®	2383 W
Energy consumption offline / standby per cell	0,015 μΑ
Depth of discharge DoD	72 %
Life expectancy [®]	up to 2'000 Cycles
Isolation voltage	>600 V
Insulation resistance	>1 M0hm

Mechanical data	
Total weight	36 kg
Dimensions LxWxH	522x222x213 mm
Installation type	Standing (on feet) or lying down
Connections	Double pole Amphenol SURLOK PLUS 8,0MM
Operation	On-off button
Charging temperature range ^⑤	-10 °C to +50 °C
Discharge temperature range	-25 °C to +60 °C
Storage temperature	1 Month at 0 °C to +45 °C, 3 Months at 0 °C to +25 °C
Protection level	IP65 [®]
Colour	Yellow housing, anthracite upper cover
Recommended cable cross section	50 mm ²

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Control		
Communication	CAN bus	
CAN bus connection [©]	CAN-In: CAN-In: Phoenix Contact M12-A-SPEEDCON; Signals: CAN_external, CAN_internal, 12V Enable, Interlock, HV Enable CAN-Out: Phoenix Contact M12-A-SPEEDCON; Signals: CAN_external, CAN_internal, 12V Enable, Interlock, HV Enable Extern-Signal: Phoenix Contact M12-A-SPEEDCON; Signals: display, LED, external on switch, IEC 62196 charge modes CC/CP, charge plug actuator control, vehicle unlock button	
CAN properties	SoC (State of Charge), SoH (State of Health), ZellVoltage, Batterie- Voltage, Batterietemperatur, Batteriestrom, allgemeiner Status	
Baud rate	500 kbit/s	

Safety	
Battery Management System (BMS)	SIL2 level [®]
Balancing	Passive
Fuse	100 A
Interlock	HV connector monitoring, emergency stop
Safety functions	All-pole disconnection, over and under temperature shutdown, over and under voltage shutdown, redundant overcurrent shutdown, patented overcurrent protection for each cell, equipotential bonding on the battery housing
Certification	UN38.3, ECE-R 100, ECE-R 10
Conformity	RoHS, CE

Integration	
Interconnection	4 serial, up to 15 parallel [®]
Charging communication	CAN or IEC 62196 Type 2 / IEC 61851-1
Vehicle categories (not exhaustive)	L, M1, M1G, N1, N1G, T
Chargers	TC Charger, Xepics, ZIVAN SG3 & NG3, control via CAN bus and
	third-party devices possible

 $^{^{\}textcircled{1}}$ When charging at 0.2 C, 25 °C / discharging at 0.2 C, 25 °C.

- $^{\textcircled{\$}}$ Charging below 0 °C is not recommended. Between –10 °C and 0 °C, charging is only possible at 0.1 C.
- [®] The full pin assignment can be found in the technical manual.
- Validation pending, underway.
- ^⑦ Project-specific, as required







 $^{^{\}scriptsize\textcircled{\scriptsize 0}}$ Capacity is broken down into gross and net capacity. The gross capacity describes the total, physical energy content of the high-voltage battery. The capacity is technically limited to protect against self-discharge and to increase the service life. The actual usable capacity is indicated as net capacity.

 $^{^{\}textcircled{\scriptsize 0}}$ The figures refer to a SoC of 50 %, although these may vary depending on ambient conditions.

^{@ 72 %} DoD or 3.2V - 4.0V at 25°C.